COUNTER APP — TALLY & CLICKER · PRINTABLE SHEET

Defect Tally by Type and Hour

Check sheet for one line and one shift

HOW TO USE

1. Agree on the defect types before the shift and write any extras in the blank rows.
2. Make one stroke per defective unit in the row for its main defect and the column for the hour.
3. Total rows and columns. Defect rate = total defects ÷ (good units + total defects) × 100.

Line / cell _____ Date _____

Shift _____ Product / part no. _____

Inspector _____ Good units this shift _____

Defect type	Hour 1	Hour 2	Hour 3	Hour 4	Hour 5	Hour 6	Hour 7	Hour 8	Total	Note
Scratch / surface mark										
Dent / deformation										
Dimension out of spec										
Missing component										
Wrong component										
Contamination										
Label or print error										
Assembly / fit										
Other										
Total										

counterapp.online — the app version of this sheet. In the app, a tag per defect type and a photo on each tag record what the defect looked like.

Guide: counterapp.online/articles/manufacturing-production/defect-tracking-counter-app/

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